



	Description	Complexity	Labour Rates (In Rs)	Unit
<b>CAD</b>	Ring.	Simple	Rs : 600 To Rs : 1000	Per Style onwards
	Earring.	Medium	Rs : 1,000 To Rs : 1,200	Per Style onwards
	Pendant.	Complex	Rs : 1,200	Per Style onwards
	Bracelet	Simple	Rs : 1,400 To Rs : 1,800	Per Style onwards
		Medium	Rs : 1,800 To Rs : 2,500	Per Style onwards
		Complex	Rs : 2,500	Per Style onwards
	Necklace	Simple	Rs : 1,800 To Rs : 2,500	Per Style onwards
		Medium	Rs : 2,500 To Rs : 4000	Per Style onwards
		Complex	Rs : 4,000	Per Style onwards
<b>Note: Changes will be charged at Rs : 300/- Per hour The charges will be as per complexity on discussion basis</b>				

	Category	Description	Basic ( Without Editing CAD File )	Premium ( With Editing CAD File )
<b>CAD RENDERING</b>	Ring.	Image Only (3 colors x 6 views)	Rs : 400 Per Style Onwards	Rs : 650 Per Style Onwards
	Earring.			
	Pendant.			
	Bracelet	Image + Video	Rs : 600 Per Style Onwards	Rs : 900 Per Style Onwards
Necklace	Image Only (3 colors x 4 views)	Rs : 600 Per Style Onwards	Rs : 800 Per Style Onwards	
				Image + Video
<ul style="list-style-type: none"> <li>•CAD files should be submitted strictly in .3dm format only</li> <li>•Other than 3dm- will be charge 250 rs extra</li> <li>•All CADs must be fully completed</li> <li>Design details such as special shape stones, micro settings, millgrains, and other fine elements must be incorporated within the CAD itself.</li> <li>Rendering prices are indicative and may vary depending on design complexity, level of detailing, and specific project requirements.</li> <li>Kindly ensure compliance with the above to avoid any delays.</li> </ul>				

	Description	Labour Rates (In Rs)
<b>3D PRINTING METAL &amp; CERAMIC</b>	Gold	On Enquiry Basis
	Titanium	Rs : 1900 /CC onwards
	Ceramic - Zirconia White	Rs : 540 /gm onwards
	Ceramic - Zirconia Black	Rs : 565 /gm onwards
	<b>Note: All cost is subject to change based on design</b>	

	Description	Labour Rates (In Rs)
<b>3D PRINTING RESIN &amp; WAX</b>	CPX (WAX) minimum charges applicable upto 1.00 grams	Rs : 250 / gm
	CPX (WAX) minimum charges applicable upto 1.00 grams ( Pink Color )	Rs : 315 / gm
	Uniway (Castable Resin) minimum charges applicable upto 1.00 grams	Rs : 315 / gm
	<b>Note: 8 Micron CPX will cost as per design - Rs 360 onwards</b>	

	Description	Labour Rates (In Rs)
<b>CASTING</b>	Gold / Silver / Brass (Min Weight-150 gms, Max Weight-550 gms) (Wax/ Cpx)	Rs : 1,500 / Flask
	Gold / Silver / Brass (Min Weight-150 gms,Max Weight-550 gms) (Resin/Rpt)	Rs : 2,500 / Flask
	Platinum / S.Steel (Min Weight-100 gms, Max Weight-200 gms)	Rs : 3,500 / Flask
	Gold PD base Alloy Casting	Rs : 3,500 / Flask
	Tree making charges (Gold/Silver/Brass)	Rs : 150 / Tree
	Tree making charges (Platinum / S.Steel)	Rs : 120 / Tree
	Continuous Casting - capacity 2.5kg (Tube/Rod/Sheet/bangle-45 OD) Gold	Rs : 15 / gm (minimum-300gram)
	Continuous Casting - capacity 2.5kg (Tube/Rod/Sheet/bangle-45 OD) Silver	Rs : 12 / gm (minimum-300gram)
	<b>Note: Net loss on casting would be as per metal caratage per flask as follows: Platinum- 0.3%, 22kt gold- 0.15%, 18kt Gold- 0.20%, 14k/10 kt Gold- 0.30%, Silver- 0.30% *Only Pre-Alloyed metal accepted *For Alloying charges are 200rs per Flask *The Quality of the casting depends upon the quality of the metal supplied, maximum time used metal will diminish the casting output quality</b>	

	Description	Labour Rates (In Rs)
<b>MASS FINISHING</b>	Minimum order quantity: 50 pieces per batch (rings, earrings, pendants), (Avg. wt - 4 grm / Pcs or 200 grm)	Rs : 25 / PC
	Minimum order quantity 250 Grams per batch ( Bangle, Bracelet )	Rs : 4 / Gms
	<b>Note: Tumbling - 94% recovery on gross loss &amp; Electropolishing- 98% recovery on gross loss</b>	

	Description	Labour Rates (In Rs)
<b>LGD TESTING</b>	(SEEPZ)	Rs : 300 / Packet

HALL MARKING	Description	Labour Rates (In Rs)
	(SEEPZ & DTA)	Rs : 45 / PC

LASER OPERATIONS	Description	Labour Rates (In Rs)
	Laser cutting	Rs : 40 / per minute
	Laser welding (Ring, Earing, Pendant, Bracelet, Necklace)	Rs : 5 / WELD
	Laser stamping/engraving	Rs : 3 / Per alphabet

CNC	Category	Labour Rates (In Rs)	Unit
	Gold	Rs 250/gm - Rs 300/gm (As per the complexity of design the prices will increase) Minimum weight required: per product 3.5 gms.	12 to 15 designs (minimum 5 pieces per style in each metal kt).
	Silver	Rs 250/gm - Rs 300/gm (As per the complexity of design the prices will increase) Minimum weight required: per product 3.5 gms.	12 to 15 designs (minimum 5 pieces per style in each metal kt).
	Platinum / Titanium	Rs 600/gm, minimum weight required: per product 3.3 to 3.5 gms. Minimum charges: Rs 1400 to Rs 1600. Complex designs: Rs 42-45/min based on machining time.	12 to 15 designs (minimum 5 pieces per style in each metal kt).
	PD Samples (Silver Only)	First samples: Rs 400 to Rs 600 /gm. Minimum weight required:per product 3.5 gms. Complex designs: Rs 50/min based on machining time.	3 pieces per design.
<b>Titanium Rs 600/ gm</b>			
<b>Note: Net loss are as follow, Orders above 200gm: 1.2 to 1.5%, Orders between 100-200gm: 2.5%, Orders up to 100gm: 4%</b>			

LAB TESTING AND XRF	Description	Labour Rates (In Rs)
	Trace Metal Analysis - BASE METAL further analysis will be charged @ INR 450/Sample.	Rs : 750 / Sample
	Trace Metal Analysis - PRECIOUS METAL further analysis will be charged @ INR 1200/Sample.	Rs : 1,500 / Sample
	Trace Metal Analysis - PRECIOUS METAL Au/Pt/RH/Pd/Ru/Ag bullion purity testing by ICP (by impurity)	Rs : 9,000 / Sample
	Colour Analysis	Rs : 750 / Sample
	Corrosion resistance test (per sample)	Rs : 35 / Per Hour
	XRF testing ( karat check )	Rs : 70 / Sample
	Plating Thickness Test / Micron check	Rs : 250 / Sample
	Gold Content - Fire Assay	Rs : 175 / Sample
	Silver Content - Silver Titration	Rs : 500 / Sample
	Acidic Synthetic Sweat Test (ASST)	Rs : 500 / Sample
	Polyservice Test	Rs : 600 / Sample
	UV Resistance Test	Rs : 675 / Sample
	Nickel Release Test (NCL)	Rs : 4000 / Sample
	Thioacetamide Test (TAA)	Rs : 3750 / Sample
	Volumetric Titration(Cyanide Content/KCN)	Rs : 550 / Sample
	Volumetric Titration(Sulphuric Acid Content)	Rs : 400 / Sample
	GPC Salt(Gravimetric Analysis)	Rs : 550 / Sample
	PH Meter Pycnometer	Rs : 250 / Sample
	Density by Pycnometer	Rs : 450 / Sample
	Carbonate Content by Volumetric Titration	Rs : 400 / Sample

PHOTOGRAPHY & VIDEO SERVICES	Description	Labour Rates (In Rs)
	Basic Model Shoot E-Com Style (All Inclusive)	Rs : 2,40,000 / Shoot
	Creative Model Shoot (All Inclusive)	Rs : 4,50,000 / Shoot
	Creative / Lifestyle product Shoot	Rs : 2400 / Shoot
	Product Based Film	Rs : 90,000 / Film
	Films or Reels for Social Media	Rs : 9,000 / Film or Reel
	White Background Product Shoot for E-Com (PREMIUM Quality)	Rs : 600 per view (Ring , Earing & Pendant)
		Rs : 900 per view (Bracelet , Bangle)
		Rs : 1,200 per view (Necklace)
	White Background Product Shoot for E-Com (REGULAR Quality)	Rs : 450 per view (Ring , Earing & Pendant)
		Rs : 550 per view (Bracelet , Bangle)
		Rs : 750 per view (Necklace)

SILVER PLATING	Sr.No	Silver Micron	Total cost upto 4gm (In Rs)	Total cost from 4 to 8 gm. Consider 8 gm (In Rs)	Total cost from 8 to 10 gm. Consider 8 gm (In Rs)	Total cost from 10 to 12gm. Consider 8 gm (In Rs)
	1	0.5 to 5 Micron	60	70	95	115
	2	5 to 10 Micron	70	80	105	125
	3	11 to 15 Micron	80	90	115	135
	4	16 to 20 Micron	90	100	125	145
	5	21 to 25 Micron	100	110	135	155
	6	26 to 30 Micron	110	120	145	165

Note: Above rates are only labour charge. Silver deposit rates will be added on actual, based on ongoing silver price | Earring will be treated as 1 Piece

RUTHENIUM PLATING	Sr. No.	Plating Job	Total cost upto 4 gm (In Rs)	Total cost upto 4 to 8 gm (In Rs)	Total cost from 8 to 10 gm (In Rs) Consider 10 gm	Total cost from 10 to 12 gm (In Rs) Consider 12 gm
	1	Deep grey color Ru Plating 0.1 micron	90	130	191	232
	2	Deep grey color Ru Plating 0.2 to 0.3 micron	160	232	284	336

Note: Bigger than 12gm articles pricing will be work out of based on surface area. The rates of finding ( including chains ) vary with surafce area

BLUE RHODIUM PLATING	Plating Job	Color	Total cost upto 4 gm (In Rs)	Total cost upto 4 to 8 gm (In Rs)	Total cost from 8 to 10 gm (In Rs) Consider 10 gm	Total cost from 10 to 12 gm (In Rs) Consider 12 gm
	Blue Rhodiium	Blue	108	130	180	232

Note: 200rs per gram deposition charges | MOQ - 200 Piece

RHODIUM PLATING	Sr. No.	Plating Job	Cost of 1 gm (In Rs)	Cost of 2 gm (In Rs)	Cost of 3 gm (In Rs)	Cost of 4 gm (In Rs)	Cost of 5 gm (In Rs)	Cost of 6 gm (In Rs)	Cost of 7 gm (In Rs)	Cost of 8 gm (In Rs)	Cost of 9 gm (In Rs)	Cost of 10 gm (In Rs)	
	1	Rh Plating 0.05 mic on 925/ Gold (Pt undercoat)	50	70	90	110	130	150	170	190	210	230	
	2	Rh Plating 0.1 mic on 925/ Gold (Pt undercoat)	70	100	130	160	190	220	250	280	310	340	
	3	Rh Plating 0.2 mic on 925/ Gold (Pt undercoat)	130	160	190	220	250	280	310	340	370	400	
	Rs-20/ gms will be added after 10gm onwards (For 0.05 Micron)												
	Rs-30/ gms will be added after 10gm onwards												
	Additional Service for Pen Rhodium 28 rs per gram												

For Chain products Rhodium deposition will be charged for chains under rhodium plating, and the labour charge will be ₹15 per gram.

RHODIUM PLATING	Sr. No.	Plating Job	Cost of 1 Pair Under 1gm (In Rs)	Cost of 2 Pair Under 1gm (In Rs)	Cost of 3 Pair Under 1gm (In Rs)	Cost of 4 Pair Under 1gm (In Rs)	Cost of 5 Pair Under 1gm (In Rs)	Cost of 6 Pair Under 1gm (In Rs)	Cost of 7 Pair Under 1gm (In Rs)	Cost of 8 Pair Under 1gm (In Rs)	Cost of 9 Pair Under 1gm (In Rs)	Cost of 10 Pair Under 1gm (In Rs)	
	1	Rh Plating 0.05 mic on 925/ Gold (Pt undercoat)	60	80	100	120	140	160	180	200	220	240	
	2	Rh Plating 0.1 mic on 925/ Gold (Pt undercoat)	80	110	140	170	200	230	260	290	320	350	
	3	Rh Plating 0.2 mic on 925/ Gold (Pt undercoat)	140	170	200	230	260	290	320	350	380	410	
	Rs-20/ gms will be added after 10gm onwards (For 0.05 Micron)												
	Rs-30/ gms will be added after 10gm onwards (For 0.1 & 0.2 Micron)												
	Additional Service for Pen Rhodium 28 rs per gram												

ENAMEL /COATING	Description	Colour Deposition Charge	Labour
	Ring, Earing, Pendant, Bracelet, Necklace	Rs 100/gm	As per design

CERA-ENAMEL	Description	Colour Deposition Charge	Labour
	Ring, Earing, Pendant, Bracelet, Necklace	Rs 600/gm	As per design

ANTITARNISH	Sr. No.	Plating Job	Total cost upto 4 gm (In Rs)	Total cost upto 4 to 8 gm (In Rs)	Total cost from 8 to 10 gm (In Rs) Consider 10 gm	Total cost from 10 to 12 gm (In Rs) Consider 12 gm	
	1	Anti Tarnish Treatment	15	20	25	30	
	Note: Bigger than 12gm articles pricing will be work out of based on surface area. The rates of finding ( including chains ) vary with surafce area						
	Earring pair will be treated as 1 Piece						

Chain with pendant will be treated as 1 Piece





Description	Metal / Dust Per gms	Burning / Melting Per kg	Minimum Quantity	Cost Per Kg (In Rs)
Alloy Dust	N/A	300	Min M-1800/- (1 to 300 grams)	Rs : 6,000
Alloy Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
Melting Dust	6	300	Min M-1800/- (1 to 300 grams)	Rs : 6,000
Melting Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
Lathe Dust	6	300	Min M-1800/- (1 to 300 grams)	Rs : 6,000
Lathe Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
Scrap Dust	6	300	Min M-1800/- (1 to 300 grams)	Rs : 6,000
Scrap Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
Polish Dust	N/A	300	Min M-1800/- (upto 1000 grams)	Rs : 1,800
Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
Filling Dust	6	300	Min M-1800/- (1 to 250 grams)	Rs : 6,000
Filling Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
CNC Dust	6	300	Min M-1800/- (1 to 300 grams)	Rs : 6,000
CNC Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
Sprue Grinding Dust	6	300	Min M-1800/- (1 to 250 grams)	Rs : 6,000
Sprue Grinding Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
Casting Dust	N/A	N/A	Min M-1800/- (1 to 1000 grams)	Rs : 1,800
Casting Metal	10	N/A	Min M-1800/- (1 to 100 grams)	Rs : 10,000
Setting Dust	6	300	Min M-1800/- (1 to 250 grams)	Rs : 6,000
Setting Metal	12	N/A	Min M-1800/- (1 to 150 grams)	Rs : 12,000
Carpet Dust	N/A	300	Mini M-1800/- (1 to 1000 grams)	Rs : 1,800
Carpet(Mat)	N/A	300	Mini M-1800/- (1 to 1000 grams)	Rs : 1,800
Sweeping Dust	N/A	300	Mini M-1800/- (1 to 1000 grams)	Rs : 1,800
Hand Wash	N/A	300	Mini M-1800/- (1 to 1000 grams)	Rs : 1,800
Gold Raw Metal	12	N/A	Min M-1500/- (1 to 100 grams)	Rs : 12,000
Gold Studded Metal	15	N/A	Min M-1500/- (1 to 100 grams)	Rs : 15,000
Used Graphite crucible (Dust)	N/A	N/A	Min M-1800/- (1 to 1000 grams)	Rs : 1,800
Used Graphite crucible (Grinding)	N/A	N/A	Min M-5000/- (1 to 50 kg)	Rs : 5,000
Silver raw Metal	N/A	N/A	Min M-1500/- (1 to 1000 grams)	Rs : 1,500
Silver Studded jew(CZ/LGD)	N/A	N/A	Min M-1500/- (1 to 1000 grams)	Rs : 1,500
Silver Studded (Diamond)	6	N/A	Min M-1800/- (1 to 300 grams)	Rs : 6,000
Silver From Refined Gold dust Residue	N/A	N/A	Min M-1800/- (1 to 1000 grams)	Rs : 1,800
Copper	N/A	N/A	Min M-1200/- (1 to 1000 grams)	Rs : 1,200
<b>Platinum (Recovery 98.00%)   Before refining melting (Button making) &amp; Rolling (thin sheet) will be done in front of customer. Also whatever loss occur in above process will be in customer account.</b>				
Platinum Metal	50	N/A	Min M-5000 /- (1 to 100 grams)	Rs : 50,000
Palladium Metal	60	N/A	Min M-6000 /- (1 to 100 grams)	Rs : 60,000
Palladium / Platinum Dust	N/A	300	Min M-5000 /- (1 to 500 grams)	Rs : 8,000
Platinum Studded	100	N/A	Min M-5000 /- (1 to 50 grams)	Rs : 1,00,000
Mix Metal Gold/ Silver	13.5	N/A	Min M-1800/- (1 to 100 grams)	Rs : 13,500
Mix Metal Gold/ Silver/ Platinum	63.5	N/A	Min M-5000/- (1 to 50 grams)	Rs : 63,500
Dust Platinum/ Gold/ Silver	8	300	Min M-5000/- (1 to 100 grams)	Rs : 8,000
Additional process after refining (Granulation)	N/A	N/A	Min M- 200/- (1 to 1000grams)	Rs : 200

**REFINERY**



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